

Date: Monday, 2/11/2008 2:13:46 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 37360 -2
Estimate Number : 12893
P.O. Number :
This Issue : 2/11/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : LANDING GEAR
Previous Run : 36021
Written By : AS 08 02 11
Checked & Approved By : AS 08 02 11
Comment : Est Rev.A 07.06.05 new issue EC
Est Rev.B 08.02.05 , Per ECN1080P LL

Drawing Name : SADDLE KIT FOR D206-642-511

Part Number : K642 511
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 2/28/2008

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP K642-511 CHG003

8/4/22

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D206648013

GHW Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

GHW Kit

Batch:

B36026 x 6 B37365 x 1 B35599 x 1

AS 08/02/22

4.0

D2652

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 D2652

Bushing

37031

AS 08/02/22

5.0

D2712

Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

10 D2712

Set Screw

B34628 x 10
36186 x 70

AS 08/02/22

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Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-1

Saddle

36874 x5 34783 x3

AS 08/02/22 (x8)

7.0

D29331

206 Saddle Left



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-1

Saddle

34731 x5

AS 08/02/22 (x8)

8.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

1337368

AS 08/02/22 (x8)

9.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

30142

AS 08/02/22 (x8)

10.0

D29381

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

D2938-1

Saddle

B 34192 New Batch.

AS 08/03/13 (x8)

11.0

D29391

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-1

Saddle

36878

AS 08/02/22 (x8)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3396-3

Spacer

350 336

AS 08/02/22 (X8)

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-043

Tow Ring

35510

AS 08 22 (X8)

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

Washer

33276

AS 08/02/22 (X8)

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3457-1

Washer

B37123

AS 08/02/22 (X8)

16.0

AN3C35A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

AN3C35A M106541

AS 08/02/22 (X8)

17.0

AN3C36A

BOLT



Comment: Qty.: 9.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M106541

AS 08/02/22 (X8)

Monday, 2/11/2008 2:13:45 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN3C41A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

M106176

AS 08/02/22

(X8)

19.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

M106519

AS 08/02/22

(X8)

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

M106552 x51

M107013 x13

AS 08/02/21

(X8)

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

M106516

AS 08/02/21

(X8)

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

M104999 x1

M106516 x31

AS 08/02/21

(X8)

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

M105125

AS 08/02/21

(X8)

MISSING
① →

8/4/2 50

107615 (1x)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M105746

AS 08/02/21 (x8)

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M105160

AS 08/02/21 (x8)

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M107551

54 8/3/27 (x8)

27.0

AN960C10L



washer

Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M107008

AS 08/02/21 (x8)

28.0

AN960C416L



WASHER

Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

~~M107008~~
M105793 x 72
M107008 x 48
M107170 x 100
M107008 x 20

AS 08/02/21 (x8)

Need 5
Big time
firing in compact
SORRY MY BAD
AS

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

103344

AS

08/02/21

(X8)

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M107214 (13x)

M107288 147

8/3/2150

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 104.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M106763 x13

M107101 x98

AS 08/02/21

(X8)

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5 Nut

M105430

NO Bore in comp.

x14

M107101 x18

AS 08/02/21

(X8)

33.0

D36721

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

B34470

AS

08/02/21

(X8)

34.0

D36723

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

B34471

AS

08/02/21

(X8)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description :

35.0

D36725

PHENOLIC WASHER



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

PHENOLIC WASHER

B35521

AS

08/02/20

(X8)

36.0

D36727

PHENOLIC WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

PHENOLIC WASHER

B35522

AS

08/02/20

(X8)

37.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5064/60

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-511 CHG003

Location:

8/4/2

SP

(1x)

39.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/04/04

Job Completion:



MR 08-04-03

h

